

**Declaration of Performance (DoP)**  
**in compliance with EU regulation 305/2011, Annex III**

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| for the construction product  | <b>Extruded aluminium sections</b>   |
| 1. Unique identification code of the product type:  | <b>EN AW-6261 T6 / EN 755-9</b>  |
| 2. Type, batch or serial number or any other element allowing identification of the construction product in compliance with Article 11 (4): | Extruded section according to EN 15088:2005 / EN AW-6261 T6 according to EN 755-9  |
| 3. Use(s) of the construction product intended by the manufacturer in compliance with the applicable harmonised technical specification:    | <b>Indoor and outdoor areas of load-bearing structures</b>   |
| 4. Name, registered trade name or registered trade mark and contact address of the manufacturer in compliance with Article 11 (5):          | <b>Neuman Aluminium Strangpresswerk GmbH</b><br>Werkstrasse 1; A-3182 Marktl im Traisental<br>Tel.: +43 (0) 2762/500-0; fax: +43 (0) 2762/500-470<br>E-mail: profile@neuman.at   |
| 5. Name and contact address of the authorised representative commissioned with the tasks under Article 12 (2), if any:                      | <b>Not appointed</b>   |
| 6. System(s) for assessment and verification of constancy of performance of the construction product in compliance with Annex V:            | <b>System 2+</b>   |
| 7. If the declaration of performance concerns a construction product that is covered by a harmonised standard:                              | The notified body ( <b>Karlsruhe Institute of Technology no. 0769</b> ) performed the initial inspection of the manufacturing plant and of factory production control, as well as continuous surveillance, assessment and evaluation of factory production control in compliance with System 2+ and issue certificate <b>0769-CPD-132085</b> confirming conformity of the factory production control with the requirements set out in Annex ZA of EN 15088:2005. |
| 8. If the declaration of performance concerns a construction product for which a European Technical Assessment was issued:                  | <b>Not applicable</b>  |

| 9. Performance declared | Essential characteristics        | Performance                   |           |             |         |      |             | Harmonised technical specification |
|-------------------------|----------------------------------|-------------------------------|-----------|-------------|---------|------|-------------|------------------------------------|
|                         | Dimensional and shape tolerances | In compliance with standard   |           |             |         |      |             | EN 12020-2                         |
| Yield strength          | Wall thickness t [mm]            | <b>R<sub>p0,2</sub> [MPa]</b> |           |             |         |      |             | EN 755-2                           |
|                         |                                  | <b>min.</b>                   |           | <b>max.</b> |         |      |             |                                    |
|                         |                                  | ≤ 5                           | 245       | NPD         |         |      |             |                                    |
| 5-25                    | 235                              | NPD                           |           |             |         |      |             |                                    |
| Tensile strength        | Wall thickness t [mm]            | <b>R<sub>m</sub> [MPa]</b>    |           |             |         |      |             |                                    |
|                         |                                  | <b>min.</b>                   |           | <b>max.</b> |         |      |             |                                    |
|                         |                                  | ≤ 5                           | 290       | NPD         |         |      |             |                                    |
| 5-25                    | 280                              | NPD                           |           |             |         |      |             |                                    |
| Elongation at break     | Wall thickness t [mm]            | <b>A<sub>50mm</sub> [%]</b>   |           |             |         |      |             |                                    |
|                         |                                  | <b>A</b>                      |           | <b>A</b>    |         |      |             |                                    |
|                         |                                  | ≤ 5                           | 7         | 8           |         |      |             |                                    |
| 5-25                    | 7                                | 8                             |           |             |         |      |             |                                    |
| HBW-typical value       | ≤ 5                              | 100                           | 5-25      | 100         |         |      |             |                                    |
| Weldability             | Class I                          |                               |           |             |         |      | EN 1999-1   |                                    |
| Bendability             | NPD                              |                               |           |             |         |      |             |                                    |
| Fatigue strength        | NPD                              |                               |           |             |         |      | EN 1999-1-3 |                                    |
| Wear resistance         | Table 3.1a                       |                               |           |             |         |      | EN 1999-1-1 |                                    |
| Chemical composition    | Si                               | Fe                            | Cu        | Mn          | Mg      | Cr   | EN 573-3    |                                    |
|                         | 0,40-0,7                         | 0,40                          | 0,15-0,40 | 0,20-0,35   | 0,7-1,0 | 0,10 |             |                                    |
|                         | Ni                               | Zn                            | Ti        | Ga          | V       |      |             |                                    |
|                         | -                                | 0,20                          | 0,10      | -           | -       |      |             |                                    |

10. The performance of the product according to numbers 1 and 2 is in accordance with the performance declared according to number 9. Only the manufacturer under number 4 is responsible for preparing this declaration of performance.

Signed for and on behalf of the manufacturer by:

Name and function: Mag.(FH) Lukas Mayerhofer (Head of Quality Assurance)

Place, date, signature: Marktl, 21.03.2017

