## Neuman Aluminium Strangpresswerk GmbH Werkstraße 1 A-3182 Marktl im Traisental



## Declaration of Performance (DoP) in compliance with EU regulation 305/2011, Annex III

| for the construction product                                                                                                                                             | Extruded aluminium sections                                                                                                                                    |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                          |                                                                                                                                                                |
| <ol> <li>Unique identification code of the product<br/>type:</li> </ol>                                                                                                  | EN AW-6005A T6 / EN 755-9                                                                                                                                      |
| <ol> <li>Type, batch or serial number or any other<br/>element allowing identification of the<br/>construction product in compliance with<br/>Article 11 (4):</li> </ol> | Extruded section according to EN 15088:2005 / EN AW-6005A T6 according to EN 755-9                                                                             |
| <ol><li>Use(s) of the construction product intended<br/>by the manufacturer in compliance with the<br/>applicable harmonised technical specification:</li></ol>          | Indoor and outdoor areas of load-bearing structures                                                                                                            |
| 4. Name, registered trade name or registered trade mark and contact address of the manufacturer in compliance with Article 11 (5):                                       | Neuman Aluminium Strangpresswerk GmbH Werkstrasse 1; A-3182 Marktl im Traisental Tel.: +43 (0) 2762/500-0; fax: +43 (0) 2762/500-470 E-mail: profile@neuman.at |
| <ol><li>Name and contact address of the authorised<br/>representative commissioned with the tasks<br/>under Article 12 (2), if any:</li></ol>                            | Not appointed                                                                                                                                                  |
| <ol><li>System(s) for assessment and verification of<br/>constancy of performance of the construction<br/>product in compliance with Annex V:</li></ol>                  | System 2+                                                                                                                                                      |

7. If the declaration of performance concerns a construction product that is covered by a harmonised standard:

The notified body (**Karlsruhe Institute of Technology no. 0769**) performed the initial inspection of the manufacturing plant and of factory production control, as well as continuous surveillance, assessment and evaluation of factory production control in compliance with System 2+ and issue certificate **0769-CPD-132085** confirming conformity of the factory production control with the requirements set out in Annex ZA of EN 15088:2005.

8. If the declaration of performance concerns a construction product for which a European Technical Assessment was issued:

## Not applicable

9. Performance declared

| Essential characteristics        |                                       | Harmonised<br>technical<br>specification |                          |     |          |          |          |           |  |
|----------------------------------|---------------------------------------|------------------------------------------|--------------------------|-----|----------|----------|----------|-----------|--|
| Dimensional and shape tolerances | In complian                           | EN 12020-2                               |                          |     |          |          |          |           |  |
| Yield strength                   | Wall thickness t<br>[mm]              |                                          | R <sub>p0,2</sub> [MPa]  |     |          |          |          |           |  |
|                                  |                                       |                                          | min.                     |     |          | max.     |          |           |  |
|                                  | ≤ 5                                   |                                          | 225                      |     |          | NPD      |          |           |  |
|                                  | 5-10                                  |                                          | 215                      |     |          | NPD      |          |           |  |
|                                  | 10-25                                 |                                          | 200                      |     |          | NPD      |          |           |  |
| Tensile strength                 | Wall thickness t R <sub>m</sub> [MPa] |                                          |                          |     |          |          |          |           |  |
|                                  | [mm]                                  |                                          | min.                     |     |          | max.     | EN 755-2 |           |  |
|                                  | ≤ 5                                   |                                          | 270                      |     | NPD      |          |          |           |  |
|                                  | 5-10                                  |                                          | 260                      |     | NPD      |          |          |           |  |
|                                  | 10-25                                 |                                          | 250                      |     | NPD      |          |          |           |  |
| Elongation at break              | Wall thickness t<br>[mm]              |                                          | A <sub>50mm</sub><br>[%] |     | A<br>[%] |          |          |           |  |
|                                  | ≤ 5                                   |                                          | 6                        |     | 8        |          |          |           |  |
|                                  | 5-10                                  |                                          | 6                        |     |          | 8        |          |           |  |
|                                  | 10-25                                 |                                          | 6                        |     |          | 8        |          |           |  |
| HBW-typical value                | ≤ 5                                   | 90                                       | <b>5-10</b> Clas         | 85  | 10       | )-25     | 85       |           |  |
| Weldability                      |                                       | EN 1999-1                                |                          |     |          |          |          |           |  |
| Bendability                      |                                       |                                          |                          |     |          |          |          |           |  |
| Fatigue strength                 |                                       | EN 1999-1-3                              |                          |     |          |          |          |           |  |
| Wear resistance                  |                                       | EN 1999-1-1                              |                          |     |          |          |          |           |  |
| Chemical composition             | Si                                    | Fe                                       | Cu                       | Mr  | า        | Mg       | Cr       | EN 573-3  |  |
|                                  | 0,50-0,9                              | 0,35                                     |                          | 0,5 | 0        | 0,40-0,7 | 0,30     |           |  |
|                                  | Ni                                    | Zn                                       | Ti                       | Ga  | э        | V        |          | LIN 3/3-3 |  |
|                                  | -                                     | 0,20                                     |                          | -   |          | -        |          |           |  |

10. The performance of the product according to numbers 1 and 2 is in accordance with the performance declared according to number 9. Only the manufacturer under number 4 is responsible for preparing this declaration of performance.

Signed for and on behalf of the manufacturer by:

Name and function: Mag.(FH) Lukas Mayerhofer (Head of Quality Assurance)

Place, date, signature: Marktl, 21.03.2017