Neuman Aluminium Strangpresswerk GmbH Werkstraße 1 A-3182 Marktl im Traisental



Declaration of Performance (DoP) in compliance with EU regulation 305/2011, Annex III

for the construction product	Extruded aluminium sections
Unique identification code of the product type:	EN AW-6063 T6 / EN 755-9
Type, batch or serial number or any other element allowing identification of the construction product in compliance with Article 11 (4):	Extruded section according to EN 15088:2005 / EN AW-6063 T6 according to EN 755-9
 Use(s) of the construction product intended by the manufacturer in compliance with the applicable harmonised technical specification: 	Indoor and outdoor areas of load-bearing structures
4. Name, registered trade name or registered trade mark and contact address of the manufacturer in compliance with Article 11 (5):	Neuman Aluminium Strangpresswerk GmbH Werkstrasse 1; A-3182 Marktl im Traisental Tel.: +43 (0) 2762/500-0; fax: +43 (0) 2762/500-470 E-mail: profile@neuman.at
Name and contact address of the authorised representative commissioned with the tasks under Article 12 (2), if any:	Not appointed
System(s) for assessment and verification of constancy of performance of the construction	System 2+

7. If the declaration of performance concerns a construction product that is covered by a harmonised standard:

The notified body (**Karlsruhe Institute of Technology no. 0769**) performed the initial inspection of the manufacturing plant and of factory production control, as well as continuous surveillance, assessment and evaluation of factory production control in compliance with System 2+ and issue certificate **0769-CPD-132085** confirming conformity of the factory production control with the requirements set out in Annex ZA of EN 15088:2005.

8. If the declaration of performance concerns a construction product for which a European Technical Assessment was issued:

product in compliance with Annex V:

Not applicable

9. Performance declared

Essential characteristics	Performance							Harmonised technical specification	
Dimensional and shape tolerances	In compliand	EN 12020-2							
Yield strength	Wall thickness t [mm]		R _{p0,2} [MPa]						
			min.			max.			
	≤ 10		170			NPD			
	10-25		160			NPD			
	Wall thickness t R _m [MPa]					_			
Tensile strength	[mm]		min.			max.			
	≤ 10		215			NPD		EN 755-2	
	10-25		195			NPD			
Elongation at break	Wall thickness t [mm]		A _{50mm} [%]		A [%]				
	≤ 10		6		8				
	10-25		6		8		_		
LIDIM typical yalua	≤ 10	75	10-25	75					
HBW-typical value Weldability	≥ 10	75	Class						
Bendability		EN 1999-1							
Fatigue strength		EN 1999-1-3							
Wear resistance		EN 1999-1-1							
	Si	Fe	Table 3	Mr	ı	Mg	Cr		
Chemical	0,20-0,6	0,35	0,10	0,1	0	0,45-0,9	0,10	EN 573-3	
composition	Ni	Zn	Ti	Ga	ì	V		EN 5/3-3	
	-	0,10	0,10						

10. The performance of the product according to numbers 1 and 2 is in accordance with the performance declared according to number 9. Only the manufacturer under number 4 is responsible for preparing this declaration of performance.

Signed for and on behalf of the manufacturer by:

Name and function: Mag.(FH) Lukas Mayerhofer (Head of Quality Assurance)

Place, date, signature: Marktl, 21.03.2017