Neuman Aluminium Strangpresswerk GmbH Werkstraße 1 A-3182 Marktl im Traisental



Declaration of Performance (DoP) in compliance with EU regulation 305/2011, Annex III

for the construction product	Extruded aluminium sections
 Unique identification code of the product type: 	EN AW-6261 T5 / EN 755-9
 Type, batch or serial number or any oth element allowing identification of the construction product in compliance with Article 11 (4): 	Extruded section according to EN 15088:2005 / EN AW-6261 T5 according to EN 755-9
 Use(s) of the construction product inten by the manufacturer in compliance with applicable harmonised technical specific 	the Indoor and outdoor areas of load-bearing structures
 Name, registered trade name or registered trade mark and contact address of the refacturer in compliance with Article 11 (5) 	nanu- Werkstrasse 1; A-3182 Marktl im Traisental
Name and contact address of the author representative commissioned with the to under Article 12 (2), if any:	
System(s) for assessment and verification constancy of performance of the constru- product in compliance with Annex V:	

7. If the declaration of performance concerns a construction product that is covered by a harmonised standard:

The notified body (**Karlsruhe Institute of Technology no. 0769**) performed the initial inspection of the manufacturing plant and of factory production control, as well as continuous surveillance, assessment and evaluation of factory production control in compliance with System 2+ and issue certificate **0769-CPD-132085** confirming conformity of the factory production control with the requirements set out in Annex ZA of EN 15088:2005.

8. If the declaration of performance concerns a construction product for which a European Technical Assessment was issued:

Not applicable

9. Performance declared

Essential characteristics		Harmonised technical specification							
Dimensional and shape tolerances	In compliand	EN 12020-2							
	Wall thickness t [mm]		R _{p0,2} [MPa]						
Yield strength			min.			max.			
	≤ 5		230			NPD			
	5-25		220			NPD			
	> 25			210		NPD			
	Wall thickness t R _m [MPa]								
Tensile strength	[mm]		min.			max.			EN 755-2
	≤ 5		270			NPD			
	5-25		260			NPD			
	> 25		250			NPD			
Elongation at break	Wall thickn [mm]	ess t	A _{50mm} [%]			A [%]			
	≤ 5		7			8			
	5-25		8			9			_
	> 25		NPD 9						
HBW-typical value	≤ 5	NPD		5-25	NPD	>	25	NPD	
Weldability		EN 1999-1							
Bendability									
Fatigue strength		EN 1999-1-3							
Wear resistance		EN 1999-1-1							
Chemical composition	Si	Fe 0,40 Zn		Cu	Mr	1	Mg	Cr	EN 573-3
	0,40-0,7			0,15-0,40	0,20-0	0,35	0,7-1,0	0,10	
	Ni			Ti	Ga	Ga	V		
	-	0,	20	0,10	-		-		

10. The performance of the product according to numbers 1 and 2 is in accordance with the performance declared according to number 9. Only the manufacturer under number 4 is responsible for preparing this declaration of performance.

Signed for and on behalf of the manufacturer by:

Name and function: Mag.(FH) Lukas Mayerhofer (Head of Quality Assurance)

Place, date, signature: Marktl, 21.03.2017